

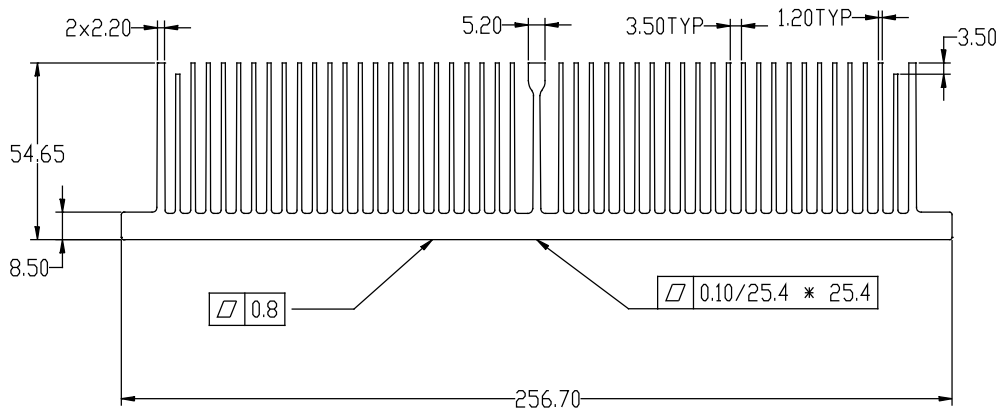
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NOTES:

1. MATERIAL: AL6063-T5
2. FINISH: N/A
3. DEBURR AND BREAK ALL SHARP EDGES..
4. S CRITICAL INSPECTION POINT. NUMBERING IN TRIANGLE IS TO BE USED FOR CROSS REFERENCE OF INSPECTION REPORT TO DRAWING DIMENSION OR FEATURE.
5. ALL DIMENSIONS TO INCLUDE APPLICABLE FINISH.
6. EXTRUSION AREA: 5347.4MM²
EXTRUSION WEIGHT: 14.437KG/M,
CUTTING LENGHT: 1210MM, 17.469KG
7. EXTRUSION MOULD PN#: 18.01.00766.
8. EXTRUSION TOLERANCE AS BELOW:

General tolerances	
Dimension	Tolerance($\pm$)
≤ 3	± 0.15
$>3-10$	± 0.18
$>10-15$	± 0.20
$>15-30$	± 0.23
$>30-45$	± 0.30
$>45-60$	± 0.36
$>60-120$	± 0.61
$>120-150$	± 0.86
$>150-200$	± 1.12
$>200-250$	± 1.37



受控图纸

DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETER TOLERANCES ARE:		MATERIAL: See Note		CUSTOMER PART NUMBER: 510-0011		 COFAN USA 46177 WARM SPRINGS BLVD. FREMONT CA 94539	
1 PLACE X 		DRAWN BY: Fred		COFAN_USA PART NUMBER: 20-3995-EXT		NAME: Middle	
2 PLACE XX 		CHECKED BY: Ajie		COFAN_CHINA PART NUMBER: 21.01.00347		SCALE: 1:1	
3 PLACE XXX 						CUS REV: --	
ANGLES EXCEPT 90° 		APPR BY:		UNIT: mm		SHEET: 1 OF 1	
MAXIMUM SURFACE ROUGHNESS 32 				 		DATE DRAWN: Mar-11-13	